



STEEL
≤ 500
N/mm²

STEEL
500-800
N/mm²

CU

ALU

MACHINE TAP

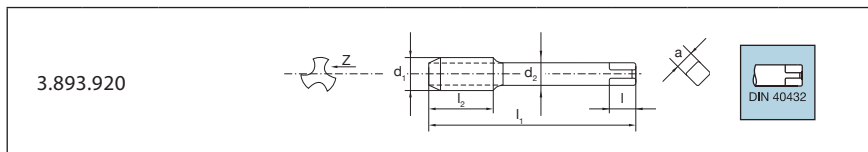
PG



DIN
40430



HSSE
V3



| d ₁ | P | l ₁ | l ₂ | l ₃ | d ₂ | l | a | z | Code | € |
|----------------|----|----------------|----------------|----------------|----------------|----|------|---|---------|--------|
| 7 | 20 | 70 | 22 | | 9.0 | 10 | 8.9 | 4 | 640.015 | 48.80 |
| 9 | 18 | 70 | 22 | | 12.0 | 12 | 11.8 | 4 | 640.020 | 61.50 |
| 11 | 18 | 80 | 22 | | 14.0 | 14 | 13.8 | 4 | 640.025 | 71.00 |
| 13.5 | 18 | 80 | 22 | | 16.0 | 15 | 15.8 | 4 | 640.030 | 77.50 |
| 16 | 18 | 80 | 22 | | 18.0 | 17 | 17.8 | 4 | 640.035 | 91.00 |
| 21 | 16 | 90 | 22 | | 22.0 | 21 | 21.8 | 4 | 640.005 | 140.00 |
| 29 | 16 | 100 | 25 | | 28.0 | 25 | 27.8 | 4 | 640.010 | 207.00 |
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