



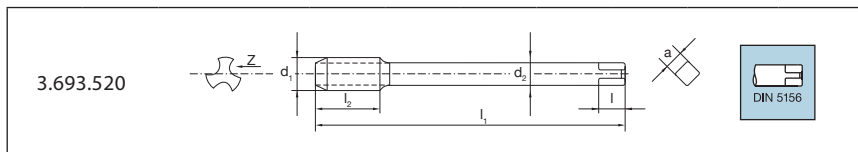
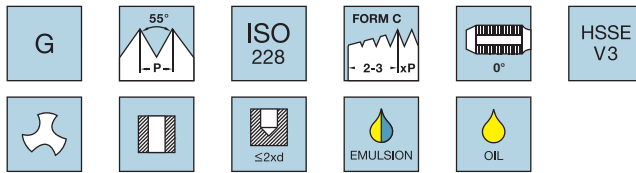
STEEL
≤ 500
N/mm²

STEEL
500-800
N/mm²

ALU

CU

MACHINE TAP



d ₁	P _(TP)	l ₁	l ₂	l ₃	d ₂	l	a	z	Code	€
G1/8	28	90	20		7	8	5.5	4	550.005	26.90
G1/4	19	100	22		11	12	9	4	550.010	35.60
G3/8	19	100	22		12	12	9	4	550.015	44.70
G1/2	14	125	25		16	15	12	4	550.020	60.00
G5/8	14	125	25		18	17	14.5	4	550.025	75.50
G3/4	14	140	28		20	19	16	4	550.030	93.50
G7/8	14	150	28		22	21	18	4	550.035	125.00
G1	11	160	30		25	23	20	4	550.040	137.00
G1 1/8	11	170	30		28	25	22	4	550.045	190.00
G1 1/4	11	170	30		32	27	24	6	550.050	228.00
G1 3/8	11	180	32		36	32	29	6	550.055	280.00
G1 1/2	11	190	32		36	32	29	6	550.060	307.00
G1 3/4	11	200	40		40	35	32	6	550.065	417.00
G2	11	220	40		45	38	35	6	550.070	477.00