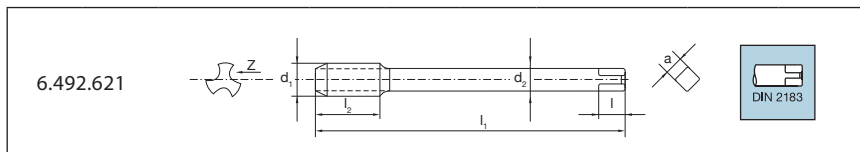




STEEL INOX	STEEL 500-800 N/mm ²
STEEL 800-1200 N/mm ²	CU 200-300 HB
	Ni

MACHINE TAP

UNF		2B B1.1	ANSI B1.1	FORM B -3.5-5-xP		OX HSSE V3



d ₁	P	l ₁	l ₂	l ₃	d ₂	l	a	z	Code	€
No.6	40	56	13	22	2.5	5	2.1	3	630.035	28.80
No.10	32	70	16	28	3.5	6	2.7	3	630.045	29.60
1/4	28	80	19	32	4.5	6	3.4	3	630.055	32.20
5/16	24	90	22	36	6.0	8	4.9	3	630.060	34.50
3/8	24	90	22	36	7.0	8	5.5	3	630.065	37.40
7/16	20	100	20	40	8.0	9	6.2	3	630.070	47.20
1/2	20	100	22	40	9.0	10	7	3	630.075	44.60
5/8	18	100	22	40	12.0	12	9	3	630.085	61.00
3/4	16	110	25	44	14.0	14	11	3	630.090	79.00
7/8	14	125	25	50	18.0	17	14.5	3	630.095	101.00
1	12	125	25	50	18.0	17	14.5	3	630.100	134.00