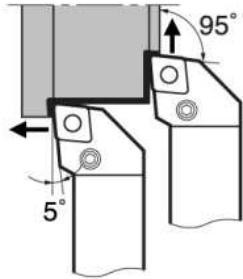


P-type — Negative rake • Pin-lock type

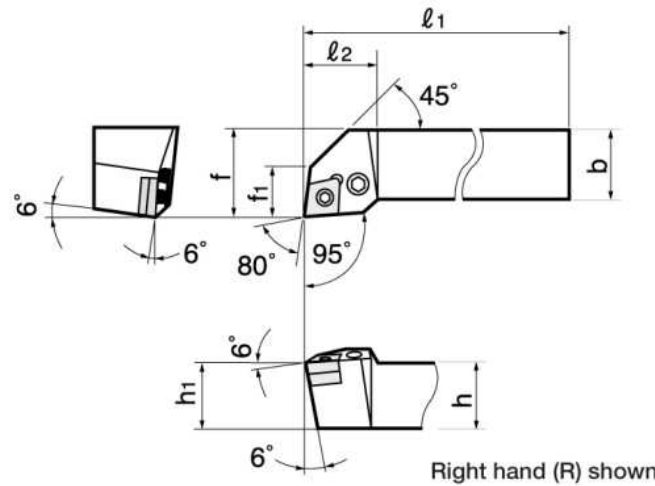
TAC Toolholder

Turning • Facing









PCLN R/L








Cutting edge style **L**



● **Basic-choice chipbreaker**

| Appl. | Precision finishing | Finishing | Medium cutting | Roughing |
|-------|---|---|---|---|
| Type | TF | TS | TM | TH |
| Shape |  (12) |  (12) |  (09, 12) |  (12, 16, 19) |
| Appl. | Heavy cutting | Medium cutting | Medium cutting | Precision finishing |
| Type | TU | SM | CM | PCBN/PCD |
| Shape |  (12, 19) |  (12, 16, 19) |  (12, 16) |  (12) |

For details see pp. 44 - 50

| Cat. No. | Stock | | Insert | Std. Corner R | Dimensions (mm) | | | | | | Shim | Spring pin | Lever | Clamping screw | Wrench | | | | | | | | | | |
|--|-------|---|------------|---------------|-----------------|-----|----------------|----------------|----------------|----|----------------|---|---|---|---|---|--------|-------|--------|------|-----|--------|------|------|------|
| | R | L | | | h | b | l ₁ | l ₂ | h ₁ | f | f ₁ |  |  |  |  |  | | | | | | | | | |
| PCLNR/L1616H09 PCLNR/L2020K09 PCLNR/L2525M09 | ● | | CN□□0903□□ | 0.8 | 16 | 16 | 100 | 20 | 16 | 20 | 15 | ELSC32 | LSP3L | LCL33 | LCS3 | P-2.5 | | | | | | | | | |
| PCLNR/L1616H12E PCLNR/L2020K12E PCLNR/L2525M12E PCLNR/L3225P12E | ● | ● | CN□□1204□□ | | 16 | 16 | 100 | 26 | 16 | 20 | — | | | | | | ELSC42 | LSP4S | LCL43M | LCS4 | P-3 | | | | |
| PCLNR/L3232P19E PCLNR/L4040R19E | ● | ● | CN□□1906□□ | | 20 | 20 | 125 | 20 | 20 | 25 | 15 | | | | | | | | | | | ELSC63 | LSP6 | LCL6 | LCS6 |
| PCLNR/L2525M16E PCLNR/L3225P16E PCLNR/L3232P16E | ● | ● | CN□□1606□□ | 25 | 25 | 150 | 28 | 25 | 32 | 18 | ELSC53 | LSP6C | LCL5 | LCS5 | P-3 | | | | | | | | | | |
| | ● | | | 32 | 25 | 150 | 31 | 32 | 32 | — | | | | | | ELSC63 | | | | | | | | | |
| | ● | | | 32 | 32 | 170 | 40 | 40 | 50 | 25 | | | | | | | | | | | | | | | |