















● Basic-choice chipbreaker

Appl.	Precision finishing	Finishing	Medium cutting	Medium cutting
Type	TF	TS	TM	CM
Shape	 (16)	 (16)	 (16)	 (16)

Appl.	Precision finishing	Medium cutting		
Type	PCBN	SM		
Shape	 (16)	 (16)		

For details see pp. 83 - 87

Cat. No.	Stock	Insert	Std. Corner R	Dimensions (mm)							Shim	Lock pin	Shim screw	Clamp	Clamping screw	Breaker piece	Lock pin wrench	Wrench
				h	b	l1	l	h1	f	f1								
MVVNN2020K16	●			20	20	125	48	20	10	—								
MVVNN2525M16	●	VN□□1604□□	0.8	25	25	150	48	25	12.5	—	MSV-322	MLP34L	—	MCPM-30	MCS828-4	—	P-2F	P-4
MVVNN3225P16				32	25	170	48	32	12.5	—								

Note : Parts in parenthesis are optional parts. For part assembly see p. 157.