















● Basic-choice chipbreaker

Appl.	Precision finishing	Finishing	Medium cutting	Medium cutting
Type	TF	TS	TM	CM
Shape	 (16)	 (16)	 (16)	 (16)
Appl.	Precision finishing	Medium cutting		
Type	PCBN	SM		
Shape	 (16)	 (16)		

For details see pp. 83 - 87

Cat. No.	Stock		Insert	Std. Corner R	Dimensions (mm)							Shim	Lock pin	Shim screw	Clamp	Clamping screw	Breaker piece	Lock pin wrench	Wrench
	R	L			h	b	l ₁	l	h ₁	f	f ₁								
MVJNR/L2020K16	●	●			20	20	125	42	20	25	—								
MVJNR/L2525M16	●	●			25	25	150	42	25	32	—								
MVJNR/L3225P16	●	●	VN□□1604□□	0.8	32	25	170	42	32	32	—	MSV-322	MLP34L	—	MCPM-22	MCS625-3	—	P-2F	P-3
MVJNR/L3232P16	●	●			32	32	170	42	32	40	—								

Note : Parts in parenthesis are optional parts. For part assembly see p. 157.

Reference guide	Parts for M-type P. 157 ~ 159
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