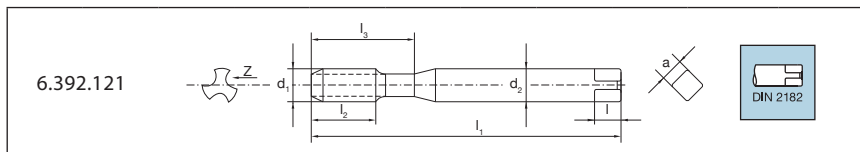




STEEL INOX	STEEL 500-800 N/mm ²
STEEL 800-1200 N/mm ²	CU 200-300 HB
	Ni

MACHINE TAP

UNC		2B B1.1	ANSI B1.1	FORM B -3.5-5-xP		OX HSSE V3



d ₁	P	l ₁	l ₂	l ₃	d ₂	l	a	z	Code	€
No.4	40	56	11	18	3.5	6	2.7	2	600.020	24.60
No.5	40	56	11	18	3.5	6	2.7	3	600.025	24.60
No.6	32	56	13	19	4.0	6	3	3	600.030	23.45
No.8	32	63	13	19	4.5	6	3.4	3	600.035	23.45
No.10	24	70	16	20	6.0	8	4.9	3	600.040	24.60
1/4	20	80	19	30	7.0	8	5.5	3	600.050	26.70
5/16	18	90	22	34	8.0	9	6.2	3	600.055	30.10
3/8	16	90	22	35	9.0	10	7	3	600.060	33.30