



Diameter
φ12.5~54.0mm

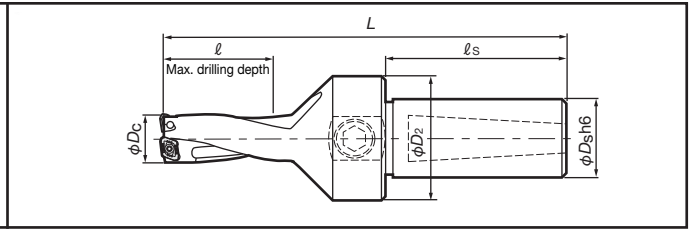
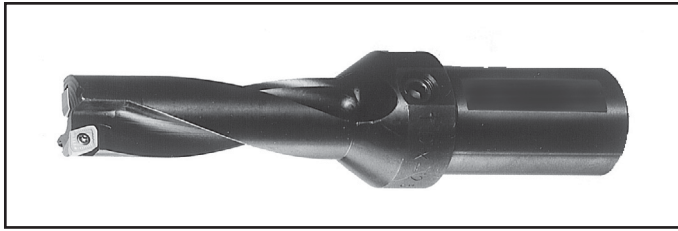
IT11~
IT class



For General Drilling

0°
Helix

2/3/4
5
L/D



For L/D=2

Dia. φDc	Cat. No.	Stock	Dimensions (mm)					Applicable inserts	Max. offset	Clamping screw	Torx wrench	Hex. wrench	Plug screw	
			φDs	φD2	ℓ	ℓs	L							
12.5	TDX125L025W20-2	●	20	32	43	25	92.5	XPMT040104R-DJ XPMT040104R-DS XPMT040104R-DW	0.8	CSTB-2	T-6D			
13.0	TDX130L026W20-2	●				26			94.0					0.7
13.5	TDX135L027W20-2	●				27			95.5					0.5
14.0	TDX140L028W20-2	●				28			97.0					0.4
14.5	TDX145L029W20-2	●				29			98.5					0.3
15.0	TDX150L030W20-2	●				30			100.0					0.9
15.5	TDX155L031W20-2	●				31			101.5					0.8
16.0	TDX160L032W20-2	●				32			103.0					0.6
16.5	TDX165L033W20-2	●				33			104.5					0.5
17.0	TDX170L034W20-2	●				34			106.0					0.4
17.5	TDX175L035W25-2	●	25	37	50	35	XPMT06X308R-DJ XPMT06X308R-DS XPMT06X308R-DW	1.2	CSTB-2.2R	T-7D	P-5	1/8-28		
18.0	TDX180L036W25-2	●				36		119.0					1.1	
18.5	TDX185L037W25-2	●				37		120.5					0.9	
19.0	TDX190L038W25-2	●				38		122.0					0.8	
19.5	TDX195L039W25-2	●				39		123.5					0.7	
20.0	TDX200L040W25-2	●				40		125.0					0.5	
20.5	TDX205L041W25-2	●				41		126.5					0.4	
21.0	TDX210L042W25-2	●				42		128.0					0.3	
21.5	TDX215L043W25-2	●				43		129.5					0.2	
22.0	TDX220L044W25-2	●				44		131.0					1.2	
22.5	TDX225L045W25-2	●	45	132.5	1.1									
23.0	TDX230L046W25-2	●	46	134.0	0.9									
23.5	TDX235L047W25-2	●	47	135.5	0.8									
24.0	TDX240L048W25-2	●	48	137.0	0.7									
24.5	TDX245L049W25-2	●	49	138.5	0.5									
25.0	TDX250L050W25-2	●	50	140.0	0.4									
25.5	TDX255L051W25-2	●	51	141.5	0.3									
26.0	TDX260L052W25-2	●	52	143.0	0.2									
27.0	TDX270L054W32-2	●	32	40	55	54	XPMT08T308R-DJ XPMT08T308R-DS XPMT08T308R-DW	1.5	CSTB-3	T-9D				
28.0	TDX280L056W32-2	●				56		154.0					1.2	
29.0	TDX290L058W32-2	●				58		157.0					1.0	
30.0	TDX300L060W32-2	●				60		160.0					0.7	
31.0	TDX310L062W32-2	●				62		163.0					0.4	
32.0	TDX320L064W32-2	●				64		166.0					0.2	
33.0	TDX330L066W40-2	●				66		182.0					2.3	
34.0	TDX340L068W40-2	●				68		185.0					2.1	
35.0	TDX350L070W40-2	●				70		188.0					1.8	
36.0	TDX360L072W40-2	●				72		191.0					1.5	
37.0	TDX370L074W40-2	●	74	194.0	1.3									
38.0	TDX380L076W40-2	●	76	197.0	1.0									
39.0	TDX390L078W40-2	●	78	200.0	0.7									
40.0	TDX400L080W40-2	●	80	203.0	0.5									
41.0	TDX410L082W40-2	●	82	206.0	0.2									
42.0	TDX420L084W40-2	●	40	50	65	84	XPMT110412R-DJ XPMT110412R-DS XPMT110412R-DW	3.1	CSTB-4	T-15D				
43.0	TDX430L086W40-2	●				86		212.0					2.9	
44.0	TDX440L088W40-2	●				88		215.0					2.6	
45.0	TDX450L090W40-2	●				90		218.0					2.3	
46.0	TDX460L092W40-2	●				92		221.0					2.1	
47.0	TDX470L094W40-2	●				94		224.0					1.8	
48.0	TDX480L096W40-2	●				96		227.0					1.5	
49.0	TDX490L098W40-2	●				98		230.0					1.3	
50.0	TDX500L100W40-2	●				100		233.0					1.0	
51.0	TDX510L102W40-2	●				102		236.0					0.7	
52.0	TDX520L104W40-2	●	104	239.0	0.5									
53.0	TDX530L106W40-2	●	106	242.0	—									
54.0	TDX540L108W40-2	●	108	245.0	—									
			55			XPMT150512R-DJ XPMT150512R-DS XPMT150512R-DW	1.8 1.5 1.3	CSTB-5	T-20D	P-6	PT1/4GN			

Note: L/D=Hole depth/Drill diameter

● : Stocked in Japan.