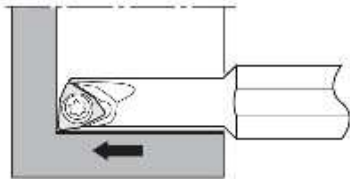
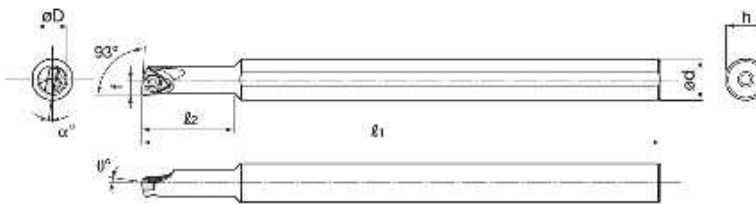


Boring-Facing SWUB R/L



Cutting edge style **U**

Drawing shows style A



Right hand (R) shown

● Basic-choice chipbreaker

Appl.	Finishing to medium cutting		
Type	W□□		
Shape	(03)		

For details see p. 119

Shank material	Cat. No.	Stock		Insert	Min. bore ϕD	Std. Nose R	Dimensions (mm)								Clamping screw	Wrench
		R	L				ϕd	f	l_1	l_2	h	f_2	α°	θ		
Steel	A08H-SWUBR/L03-D060	●		WB□□0301□□	6	0.4	8	3.1	100	18	7.5	-	-12°	0°	CSTB-2	T-6F
	A08H-SWUBR/L03-D070	●			7											
Carbide	E08K-SWUBR/L03-D060	●		WB□□0301□□	6	0.4	8	3.1	125	30	7.5	-	-12°	0°	CSTB-2	T-6F
	E08K-SWUBR/L03-D070	●			7											

- Notes: ● The hole of insert conform to ISO standard.
 ● When using right or left hand insert, right hand holder use left hand insert and left hand holder use right hand insert.
 ● Clamping screw for left hand: CSTB-2ZI.