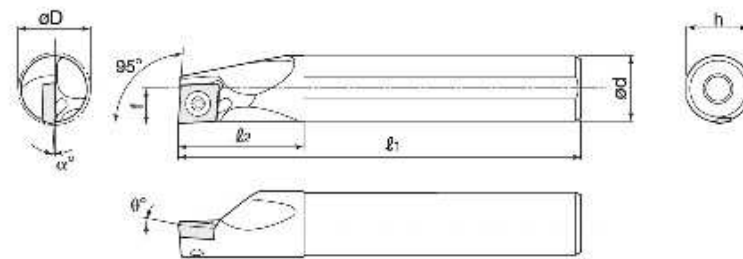


Boring-Facing

SCLP R/L

Cutting edge style **L**

Drawing shows style A



● Basic-choice chipbreaker

Appl.	Finishing to medium cutting	Finishing	Finishing to medium cutting	Medium cutting
Type	W□□	PF	PS	PM
Shape	(09)	(09)	(06, 08, 09)	(09)
Appl.	Precision finishing	Finishing to medium cutting	Finishing to medium cutting	
Type	PCBN	—	24	
Shape	(06, 09)	(09)	(06, 08, 09)	

For details see pp. 92 - 95

Shank material	Cat. No.	Stock		Insert	Min. bore ϕD	Std. Nose R	Dimensions (mm)								Clamping screw	Wrench
		R	L				ϕd	f	ℓ_1	ℓ_2	h	f_2	α°	θ		
Carbide	A10K-SCLPR/L08-D120	○	○	CP□□0802□□	12	0.4	10	6	125	20	9	-	-5°	+5°	CSTB-3L042	T-9F
	A12M-SCLPR/L08-D140	○	○		14		12	7	150	24	11		-4°			
	A16Q-SCLPR/L09-D180	○	○	CP□□0903□□	18	0.8	16	9	180	32	15	-	-3.5°	+5°	CSTB-4L060	T-15F
	A20R-SCLCR/L09-D220	○	○		22		20	11	200	36	18		-2°			
	A25S-SCLPR/L09-D270	○	○		27		25	3.5	250	45	23		-1°			
Steel	E10M-SCLPR/L08-D120	○	○	CP□□0802□□	12	0.4	10	6	150	25	9	-	-5°	+5°	CSTB-3L042	T-9F
	E10H-SCLPR/L08-D120	○	○		14		12	7	180	27	11		-4°			
	E12Q-SCLPR/L08-D140	○	○	CP□□0903□□	18	0.8	16	9	200	32	15	-	-3.5°	+5°	CSTB-3L060	T-15F
	E16R-SCLPR/L09-D180	○	○		18		16	9	200	32	15		-3.5°			

- Notes: ● The hole of insert conform to ISO standard.
 ● When using right or left hand insert, right hand holder use left hand insert and left hand holder use right hand insert.

Reference guide	Sleeves P. 188
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