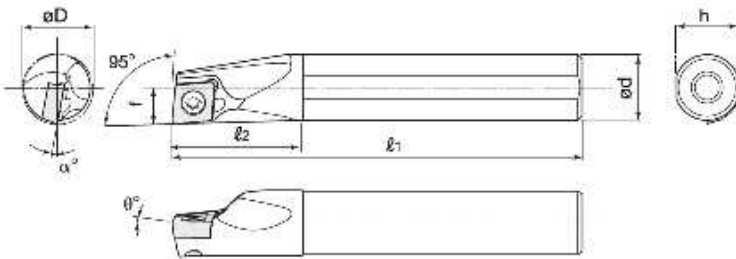


# S-Type (Positive-Screw-on type)

**Boring-Facing**  
**SCLC R/L**

Cutting edge style **L**

Drawing shows style A



Right hand (R) shown

## ● Basic-choice chipbreaker

Appl.	Finishing to medium cutting	Finishing	Finishing to medium cutting	Medium cutting
Type	W□□	PF	PS	PM
Shape				
	(06, 09)	(06, 09)	(06, 09)	(06, 09)
Appl.	Precision finishing	Finishing to medium cutting		Aluminium
Type	PCBN/PCD	—	24	AL
Shape				
	(06, 09)	(06, 09)	(06, 09)	(06, 09)

For details see pp. 92 - 95

TAC Boring Tools

Shank material	Cat. No.	Stock		Insert	Min. bore øD	Std. Nose R	Dimensions (mm)								Clamping screw	Wrench	
		R	L				ød	f	l <sub>1</sub>	l <sub>2</sub>	h	f <sub>2</sub>	α°	θ			
Steel	A08H-SCLCR/L06-D100	●	●	CC□□0602□□	10	0.4	8	5.5	100	16	7.5	-	-13°	0°			
	A10K-SCLCR/L06-D120	●	●		12		10	6	125	20	9		-10°				
	A12M-SCLCR/L06-D140	●	●		14		12	7	150	24	11		-8°				
	A16Q-SCLCR/L09-D180	●	●	CC□□09T3□□	18	0.8	16	9	180	32	15	-	-10°	0°			
	A20R-SCLCR/L09-D220	●	●		22		20	11	200		18		-8°				
	A25S-SCLCR/L09-D270	●	●		27		25	13.5	250		45		23				-6°
Carbide	E08K-SCLCR/L06-D100	●	●	CC□□0602□□	10	0.4	8	5.5	125/90	22	7.5	-	-13°	0°			
	E08G-SCLCR/L06-D100	●			12		10	6	150	25	9		-10°				
	E10M-SCLCR/L06-D120	●	●		14		12	7	180	27	11		-8°				
	E16R-SCLCR/L09-D180	●	●	CC□□09T3□□	18	0.8	16	9	200	32	15	-	-10°	0°			
	E20S-SCLCR/L09-D220	●			22		20	11	250		36		18				-8°
	E25T-SCLCR/L09-D270	●			27		25	13.5	300		45		23				-6°