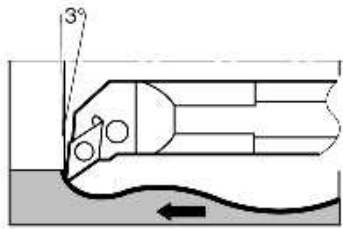
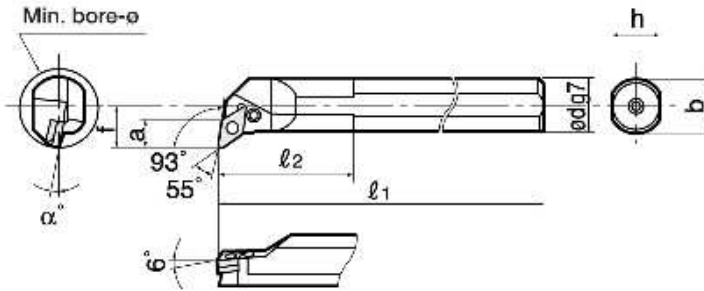


## Internal profiling

# PDUN R/L



Cutting edge style **U**



Right hand (R) shown

### ● Basic-choice chipbreaker

Appl.	Precision finishing	Finishing	Medium cutting	Roughing
Type	<b>TF</b>	<b>TS</b>	<b>TM</b>	<b>TH</b>
Shape	(15)	(15)	(11, 15)	(15)

Appl.	Medium cutting	Medium cutting	Medium cutting	Precision finishing
Type	<b>SM</b>	<b>CM</b>	<b>CB</b>	<b>PCBN/PCD</b>
Shape	(15)	(15)	(11)	(15)

For details see pp. 52 - 59

Shank material	Cat. No.	Stock		Insert	Min. bore dia. $\phi D$	Std. Nose R	Dimensions (mm)							Shim	Lever	Clamping screw	Spring	Wrench				
		R	L				$\phi d$	f	$l_1$	$l_2$	h	b	$\alpha^\circ$						a			
Steel	S20Q-PDUNR/L11	●	●	DN□□1104□□	25	0.8	20	13	180	35	18	19	14°	—	LCL33NL	LCS22A	—	P-2F				
	S25R-PDUNR/L11	●	●		32		25	17	200	40	23	24	12°						ELSD317B R/L	LCL33L	LCS3	LSP3
	S32S-PDUNR/L15E	●	●	40	32		22	250	50	30	29.5	13°	14.5	LCL43S	LCS4CA							
	S40T-PDUNR/L15E	●	●	50	40		27	300	55	37	37.5	10°	14.5					ELSD42				
	S50U-PDUNR/L15E			63	50		35	350	65	47	47.5	8°	14.5									