



STEEL  
≤ 500  
N/mm<sup>2</sup>

STEEL  
500-800  
N/mm<sup>2</sup>

CU



MACHINE TAP

UNC

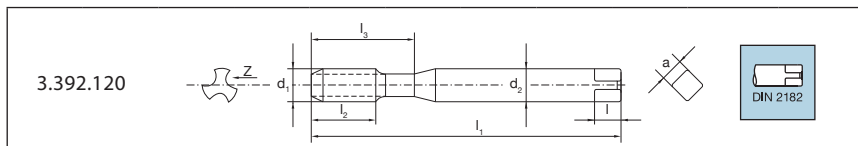


2B  
B1.1

ANSI  
B1.1



HSSE  
V3



d <sub>1</sub>	P	l <sub>1</sub>	l <sub>2</sub>	l <sub>3</sub>	d <sub>2</sub>	l	a	z	Code	€
No.1	64	50	8	9	2.8	5	2.1	2	580.005	27.70
No.2	56	50	9	10	2.8	5	2.1	2	580.010	24.25
No.3	48	50	9	10	2.8	5	2.1	2	580.015	21.65
No.4	40	56	11	18	3.5	6	2.7	2	580.020	19.60
No.5	40	56	11	18	3.5	6	2.7	3	580.025	19.60
No.6	32	56	13	19	4.0	6	3	3	580.030	18.65
No.8	32	63	13	19	4.5	6	3.4	3	580.035	18.65
No.10	24	70	16	20	6.0	8	4.9	3	580.040	19.60
No.12	24	80	17	29	6.0	8	4.9	3	580.045	23.20
1/4	20	80	19	30	7.0	8	5.5	3	580.050	21.10
5/16	18	90	22	34	8.0	9	6.2	3	580.055	23.85
3/8	16	90	22	35	9.0	10	7	3	580.060	26.60