



STEEL
≤ 500
N/mm²

STEEL
500-800
N/mm²



CU

MACHINE TAP

MF

60°
-P-

ISO 3
(6G)

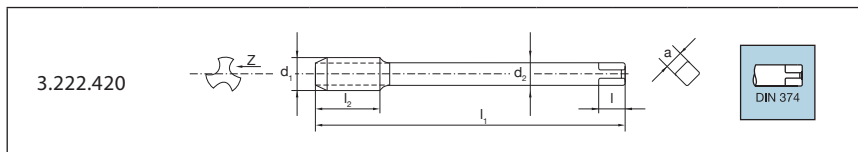
FORM B
-3.5-5-xP

B

HSSE
V3

EMULSION

OIL



d ₁	P	l ₁	l ₂	l ₃	d ₂	l	a	z	Code	€
M6	0.75	80	14		4.5	6	3.4	3	470.050	20.25
M8	1.00	90	22		6.0	8	4.9	3	470.070	21.00
M10	1.00	90	20		7.0	8	5.5	3	470.085	21.45
M12	1.50	100	22		9.0	10	7	3	470.110	23.80
M14	1.50	100	22		11.0	12	9	3	470.130	46.40
M16	1.50	100	22		12.0	12	9	3	470.150	50.50
M18	1.50	110	25		14.0	14	11	3	470.160	64.00
M20	1.50	125	25		16.0	15	12	3	470.175	67.50