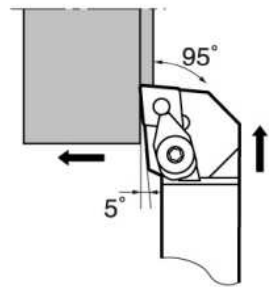


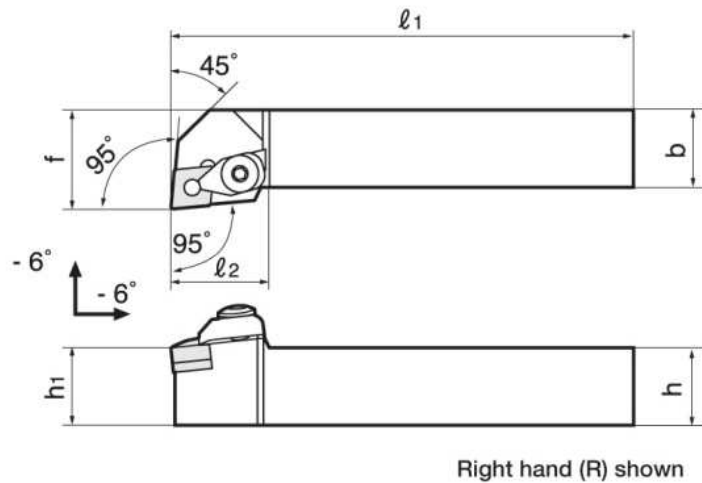
D-type — Negative rake • “One-Double” tools

Turning • Facing

DCLN R/L



Cutting edge style **L**



Right hand (R) shown

● Basic-choice chipbreaker

Appl.	Precision finishing	Finishing	Medium cutting	Roughing
Type	TF	TS	TM	TH
Shape	(12)	(12)	(12)	(12, 16, 19)

Appl.	Medium cutting	Medium cutting	Precision finishing
Type	SM	CM	PCBN/PCD
Shape	(12, 16, 19)	(12, 16)	(12)

For details see pp. 44 - 50

TAC Toolholder

Cat. No.	Stock		Insert	Std. Corner R	Dimensions (mm)						Shim	Spring pin	Lever	Clamp	Clamping screw	Piston	Spring	Wrench
	R	L			h	b	l ₁	l ₂	h ₁	f	f ₁							
DCLNR/L2020K12	●	●			20	20	125	30	20	25	—							P-3
DCLNR/L2525M12	●	●	CN□□1204□□ -57, -TU, -TR type chipbreaker cannot be used	0.8	25	25	150	30	25	32	—	LSC42	LSP4	DLCL43	DCPM-43	DLCS43	DPIS43	BP-10
DCLNR/L3225P12	●	●			32	25	170	30	32	32	—							P-4
DCLNR/L3225P16			CN□□1606□□ -57, -65, -TU, -TR type chipbreaker cannot be used	1.2	32	25	170	40	32	32	—	ELSC53	LSP6C	DLCL54	DCPM-54	DLCS54	DPIS54	BP-13
DCLNR/L3232P16					32	32	170	40	32	40	—							P-4
DCLNR/L3232P19			CN□□1906□□ -57, -65, -TU, -TR type chipbreaker cannot be used		32	32	170	45.5	32	40	25	ELSC63	LSP6	DLCL64	DCPM-64	DLCS64	DPIS64	BP-15
DCLNR/L4040R19					40	40	200	45.5	40	50	25							P-5