



STEEL
≤ 500
N/mm²

STEEL
500-800
N/mm²

CU



MACHINE TAP

UNC

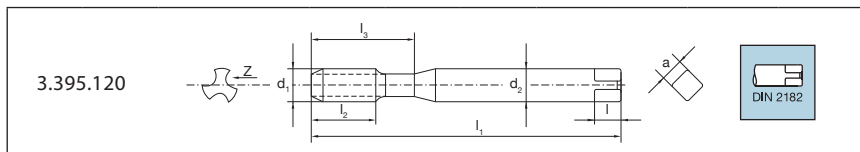


2B
B1.1

ANSI
B1.1



HSSE
V3



d ₁	P	l ₁	l ₂	l ₃	d ₂	l	a	z	Code	€
No.2	56	50	9	10	2.8	5	1.7	2	590.010	25.10
No.3	48	50	9	10	2.8	5	1.9	2	590.015	23.85
No.4	40	56	11	18	3.5	6	2.2	2	590.020	21.10
No.5	40	56	7	18	3.5	6	2.4	3	590.025	21.10
No.6	32	56	8	19	4.0	6	2.6	3	590.030	20.60
No.8	32	63	8	19	4.5	6	3.2	3	590.035	20.60
No.10	24	70	11	20	6.0	8	3.6	3	590.040	21.65
No.12	24	80	11	29	6.0	8	4.3	3	590.045	24.70
1/4	20	80	13	30	7.0	8	4.6	3	590.050	23.85
5/16	18	90	15	34	8.0	9	5.9	3	590.055	25.10
3/8	16	90	16	35	9.0	10	6.9	3	590.060	27.70