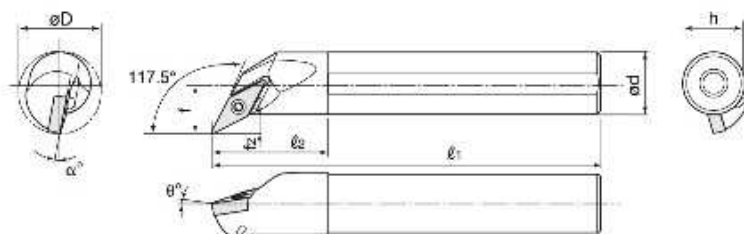


S-Type (Positive-Screw-on type)

Boring-Profiling
SVQB R/L

Cutting edge style **Q**

Drawing shows style A



Right hand (R) shown

● **Basic-choice chipbreaker**

Appl.	Finishing to medium cutting		Medium cutting
Type	PF	PS	24
Shape	(11,16)	(11,16)	(16)

TAC Boring Tools

Shank material	Cat. No.	Stock		Insert	Min. bore øD	Std. Nose R	Dimensions (mm)								Clamping screw	Wrench		
		R	L				ød	f	l ₁	l ₂	h	f ₂	α°	θ				
Steel	A12M-SVQBR/L11-D170	●	●		17		12	10.5	150	24	11	4.5	-10°	-5°				
	A16Q-SVQBR/L11-D215	●	●	VB□□1103□□	21.5	0.4	16	13	180	30	15		-8°				CSTB-2.5	T-8F
	A20R-SVQBR/L11-D255	●	●		25.5		20	15	200	36	18	5	-6°					
	A25S-SVQBR/L16-D305	●	●	VB□□1604□□	30.5	0.8	25	17.5	250	45	23		-8°				CSTB-3.5	T-15F
Carbide	E12Q-SVQBR/L11-D170	●	●		17		12	10.5	180	27	11	4.5	-10°	-5°				
	E16R-SVQBR/L11-D215	●	●	VB□□1103□□	21.5	0.4	16	13	200	32	15		-8°				CSTB-2.5	T-8F
	E20S-SVQBR/L11-D255	●	●		25.5		20	15	250	36	18	5	-6°					
	E25T-SVQBR/L16-D305	●	●	VB□□1604□□	30.5	0.8	25	17.5	300	45	23		-8°				CSTB-3.5	T-15F