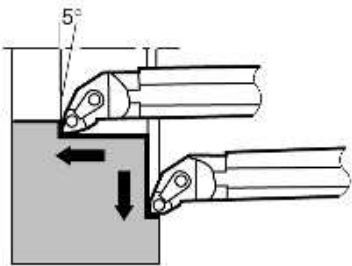
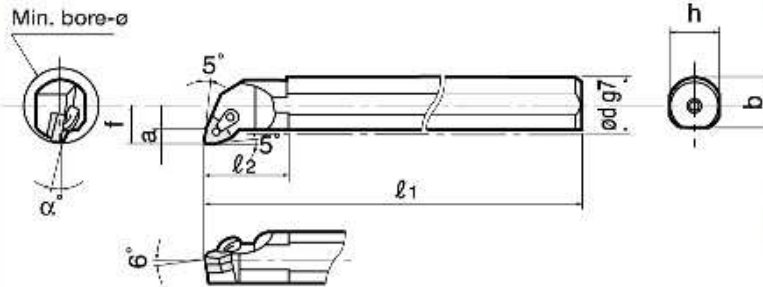


# Boring-Facing

# MWLN R/L



Cutting edge style **L**



Right hand (R) shown

## ● Basic-choice chipbreaker

Appl.	Precision finishing	Finishing	Medium cutting	Roughing
Type	<b>TF</b>	<b>TS</b>	<b>TM</b>	<b>TH</b>
Shape				

Appl.	Medium cutting	Medium cutting	Medium cutting	
Type	<b>SM</b>	<b>CM</b>	<b>All-round type</b>	
Shape				

For details see pages 78 - 82

Shank material	Cat. No.	Stock		Insert	Min. bore dia. øD	Std. Nose R	Dimensions (mm)							Lock pin	Clamp	Clamping screw	Shim	Lock pin wrench	Wrench	
		R	L				ød	f	l <sub>1</sub>	l <sub>2</sub>	h	b	α°							a
Steel	S25R-MWLNR/L08	●	●	WN□□0804□□	32	0.8	25	17	200	40	23	22.5	12°	7.5	MLP44	MCL-5M*	MCS520-2.5	—	P-2.5F	P-2.5
	S32S-MWLNR/L08	●	●		44		32	22	250	50	30	29.5	10°	7.5	MLP46	MCPM-6		MSW-432BR/L		
	S40T-MWLNR/L08	●			54		40	27	300	60	37	37.5	10°	7.5						
	S50U-MWLNR/L08				70		50	35	350	75	47	47.5	10°	7.5						

Note: \* marked part is former Cat. No. Former and present Cat. Nos. are compatible