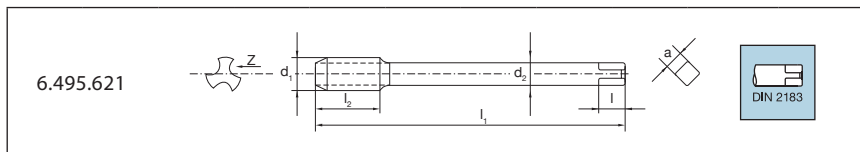




STEEL INOX	STEEL 500-800 N/mm ²
STEEL 800-1200 N/mm ²	CU 200-300 HB
	Ni

MACHINE TAP

UNF		2B B1.1	ANSI B1.1		OX HSSE V3
	>2xd icon"/>				



d ₁	P	l ₁	l ₂	l ₃	d ₂	l	a	z	Code	€
No.6	40	56	7	22	2.5	5	2.1	3	635.035	30.40
No.10	32	70	9	28	3.5	6	2.7	3	635.045	31.30
1/4	28	80	11	32	4.5	6	3.4	3	635.055	35.60
5/16	24	90	12	36	6.0	8	4.9	3	635.060	37.40
3/8	24	90	13	36	7.0	8	5.5	3	635.065	38.20
7/16	20	100	15	40	8.0	9	6.2	4	635.070	49.20
1/2	20	100	16	40	9.0	10	7	4	635.075	48.60
5/8	18	100	19	40	12.0	12	9	4	635.085	65.00
3/4	16	110	21	44	14.0	14	11	4	635.090	84.00
7/8	14	125	23	50	18.0	17	14.5	4	635.095	103.00
1	12	125	25	50	18.0	17	14.5	5	635.100	144.00