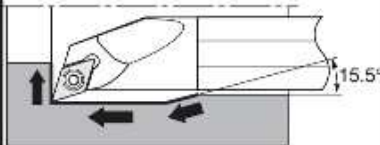


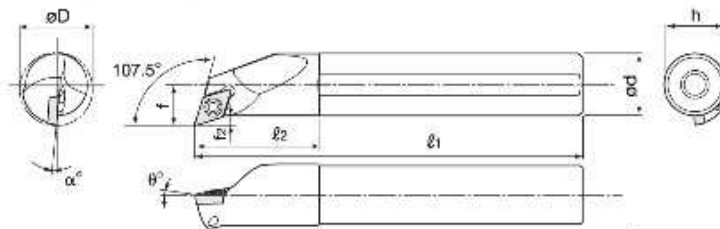
Boring-Profiling

SDQC R/L



Cutting edge style **Q**

Drawing shows style A



Right hand (R) shown

● Basic-choice chipbreaker

Appl.	Finishing to medium cutting	Finishing	Finishing to medium cutting	Medium cutting
Type	W□□	PF	PS	PM
Shape	(07, 11)	(07, 11)	(07, 11)	(07, 11)

Appl.	Precision finishing	Medium cutting	Finishing to medium cutting	Aluminium
Type	01	PCBN/PCD	24	AL
Shape	(07, 11)	(07, 11)	(07, 11)	(07, 11)

For details see pp. 98 - 101

Shank material	Cat. No.	Stock		Insert	Min. bore øD	Std. Nose R	Dimensions (mm)								Clamping screw	Wrench				
		R	L				ød	f	l ₁	l ₂	h	f ₂	α°	θ						
Steel	A10K-SDQCR/L07-D130	●	●	DC□□0702□□	13	0.4	10	7.6	125	20	9	2.6	-8°	0°	CSTB-2.5	T-8F				
	A12M-SDQCR/L07-D160	●	●		16		12	8.6	150	24	11		-6°							
	A16Q-SDQCR/L07-D200	●	●		20		16	10.6	180	32	15		-5°							
	A20R-SDQCR/L11-D250	●	●	DC□□11T3□□	25		0.8	20	13.7	200	36		18				3.7	-7°	CSTB-4S	T-15F
	A25S-SDQCR/L11-D300	●	●		30			25	16.2	250	45		23					-4°		
Carbide	E10M-SDQCR/L07-D130	●	●	DC□□0702□□	13	0.4	10	7.6	150	25	9	2.6	-8°	0°	CSTB-2.5	T-8F				
	E12Q-SDQCR/L07-D160	●	●		16		12	8.6	180	27	11		-6°							
	E16R-SDQCR/L07-D200	●	●		20		16	10.6	200	32	15		-5°							
	E20S-SDQCR/L11-D250	●	●	DC□□11T3□□	25		0.8	20	13.7	250	36		18				3.7	-7°	CSTB-4	T-15F

Notes: ● The hole of insert conform to ISO standard.

● When using right or left hand insert, right hand holder use left hand insert and left hand holder use right hand insert.