

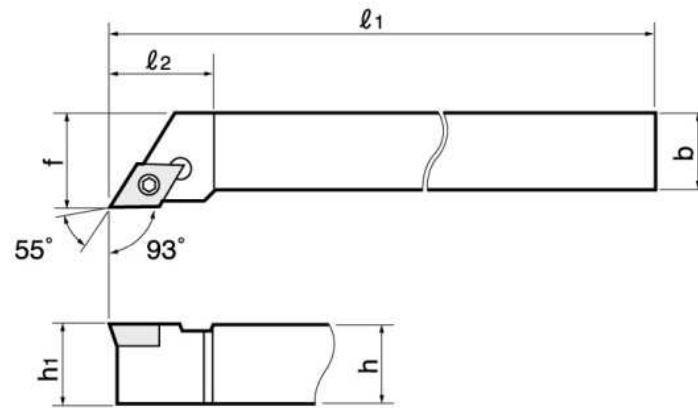
# S-type — Positive rake • Screw-on type

TAC Toolholder

**Profiling**

**SDJC R/L**

Cutting edge style **J**



Right hand (R) shown

## ● Basic-choice chipbreaker

| Appl. | Finishing to medium cutting | Finishing | Finishing to medium cutting | Medium cutting |
|-------|-----------------------------|-----------|-----------------------------|----------------|
| Type  | W□□                         | PF        | PS                          | PM             |
| Shape | (07, 11)                    | (07, 11)  | (07, 11)                    | (07, 11)       |

| Appl. | Precision finishing | Finishing to medium cutting | Finishing to medium cutting | Aluminium |
|-------|---------------------|-----------------------------|-----------------------------|-----------|
| Type  | PCBN/PCD            | J□□                         | —                           | AL        |
| Shape | (07, 11)            | (07, 11)                    | (07, 11)                    | (07, 11)  |

For details see pp. 98 - 101

| Cat. No.       | Stock |   | Insert     | Std. Corner R | Dimensions (mm) |    |     |      |    |    |    | Clamping screw | Wrench | Shim  | Shim screw | Wrench |
|----------------|-------|---|------------|---------------|-----------------|----|-----|------|----|----|----|----------------|--------|-------|------------|--------|
|                | R     | L |            |               | h               | b  | l1  | l2   | h1 | f  | f1 |                |        |       |            |        |
| SDJCR/L1212H   |       |   | DC□□0702□□ | 0.4           | 12              | 12 | 100 | 14   | 12 | 16 | —  | CSTB-2.5       | T-8F   | —     | —          | —      |
| SDJCR/L1616H   |       |   | DC□□11T3□□ | 0.8           | 16              | 16 | 100 | 18   | 16 | 20 | —  | CSTB-4         | T-15F  | —     | —          | —      |
| SDJCR/L1616H11 | ●     | ● |            |               | 16              | 16 | 100 | 20   | 16 | 20 | —  | CSTB-3.5L      | T-15F  | SSD32 | DTS5-3.5   | P-3.5  |
| SDJCR/L2020K11 | ●     | ● |            |               | 20              | 20 | 125 | 20.5 | 20 | 25 | —  |                |        |       |            |        |
| SDJCR/L2525M11 | ●     | ● |            |               | 25              | 25 | 150 | 21.5 | 25 | 32 | —  |                |        |       |            |        |