

ABSOLUTE Digimatic Indicator ID-H

SERIES 543 — High Accuracy and High Functional Type

FEATURES

- This new-generation digital indicator offers the excellent accuracy and functionality expected from this class of indicator. Take advantage of its high accuracy backed up by 0.5μm / .00002" resolution, remote control functionality via a handheld controller (or an RS-232C interface) and easy runout measurements with the well-established analog bar display.
- The maximum, minimum, or runout value can be displayed during measurement.
- GO/±NG judgment is performed by setting the upper and lower tolerances. If a judgment result is out of tolerance, the display backlighting changes from green to red, so tolerance judgment can be made at a glance.
- With SPC data output.
- With RS-232C input/output



Remote controller (optional)



543-561

543-563

SPECIFICATIONS

Metric			
Resolution	Order No.*	Range	Accuracy
0.0005mm, 0.001mm	543-561	30.4mm	0.0015mm
	543-563	60.9mm	0.0025mm

* To denote your AC line voltage add the following suffixes to the order No.
A for 120V **K** for 100V **D** for 220V **E** for 240/220V **DC** for China
No suffix is required for 100V

Inch/Metric			
Resolution	Order No.*	Range	Accuracy
.00005", .0001", 0.0005mm, 0.001mm	543-562	1.2"	0.0015mm
	543-564	2.4"	0.0025mm

* To denote your AC line voltage add the following suffixes to the order No.
A for 120V **K** for 100V **D** for 220V **E** for 240/220V **DC** for China
No suffix is required for 100V

Tolerance judgment



Analog bar display



Max/Min value measurement



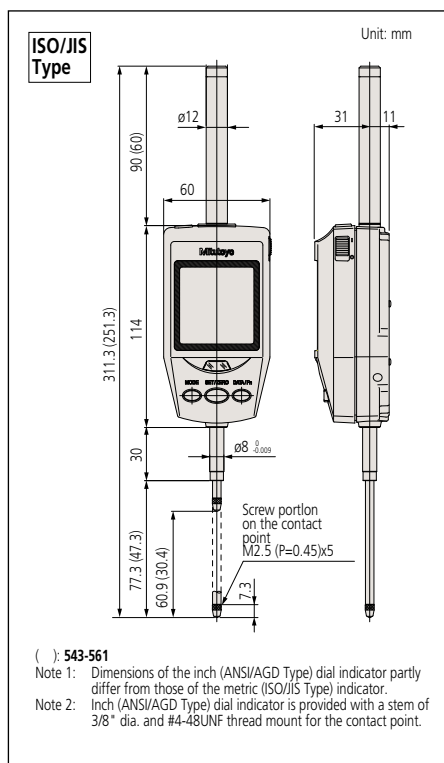
Runout measurement



Resolution switching



DIMENSION



(Refer to the page 9 for details.)

Technical Data

- Accuracy: Refer to the list of specifications (excluding quantizing error)
- Resolution: 0.0005mm/0.001mm or .00002"/.00005"/.0001"/0.0005mm/0.001mm
- Display: LCD
- Length standard: Linear encoder
- Max. response speed: 1000mm/s
- Measuring force: 2.0N/2.5N* or less (*60mm range models)
- Stem dia.: 8mm (ISO/JIS type) or 3/8" (ANSI/AGD type)
- Contact point: Carbide ball with M2.5x0.45 (ISO/JIS type)
Carbide ball with #4-48UNF (ANSI/AGD type)
- Power supply: 6V DC (via AC adaptor)

Function

- Origin-set/Preset, Zeroset, GO/±NG judgment, Max/Min value hold, Runout measurement, Resolution switching, Counting direction switching, Power ON/OFF, Data output, inch/mm conversion (inch/mm models)
- Alarm: Low voltage, Counting value composition error, Over-flow error, Tolerance limit setting error

Optional Accessory

- 936937:** SPC cable (1m)
- 965014:** SPC cable (2m)
- 21EAA131:** RS-232C cable (2m)
- 21EZA099:** Remote controller
- 540774:** Spindle lifting cable (stroke: 30mm)
- 21EZA101:** Spindle lifting knob
- 264-504:** Digimatic Min-processor DP-1VR
- 543-004:** Digimatic presetter
- 215-154:** Granite comparator stand
- 215-504:** Comparator stand
- 215-821:** Comparator stand
- Backs (See page 266.)
- Contact points (See page 264.)

*Required when orienting the indicator upside down.

Application

Difference/Runout measurement

Example: Indicator travel from points A to D
 Difference (or Total Runout) is displayed as A. Dimensions B (maximum value) and C (minimum value) can be recalled from memory with a simple key sequence.

