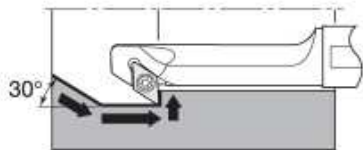


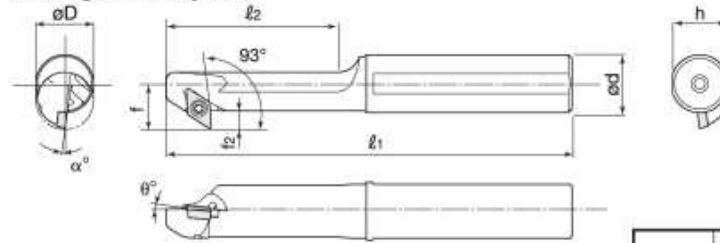
Retract boring

SDZC R/L







Cutting edge style **Z**

Drawing shows style A





Right hand (R) shown

● Basic-choice chipbreaker

Appl.	Finishing to medium cutting	Finishing	Finishing to medium cutting	Medium cutting
Type	W□□	PF	PS	PM
Shape	 (07, 11)	 (07, 11)	 (07, 11)	 (07, 11)

Appl.	Precision finishing	Medium cutting	Finishing to medium cutting	Aluminium
Type	01	PCBN/PCD	24	AL
Shape	 (07, 11)	 (07, 11)	 (07, 11)	 (07, 11)

For details see pp. 98 - 101

Shank material	Cat. No.	Stock		Insert	Min. bore ϕD	Std. Nose R	Dimensions (mm)								Clamping screw 	Wrench 
		R	L				ϕd	f	ℓ_1	ℓ_2	h	f_2	α°	θ		
Steel	A12M-SDZCR/L07-D140	●	●	DC□□0702□□	14	0.4	12	10.5	150	30	11	4.5	-9°	0°	CSTB-2.5	T-8F
	A16Q-SDZCR/L07-D160	●	●		16		16	12.5	180	35	15		-8°			
	A20R-SDZCR/L11-D200	●	●	DC□□11T3□□	20	0.8	20	15.5	200	40	18	5.5	-8°	0°	CSTB-4S	T-15F
	A25S-SDZCR/L11-D250	●	●		25		25	18	250	50	23		-6°			
Carbide	E12Q-SDZCR/L07-D180	●	●	DC□□0702□□	18	0.4	12	10.5	180	27	11	4.5	-8°	0°	CSTB-2.5	T-8F
	E16R-SDZCR/L07-D220	●	●		22		16	12.5	200	32	15		-6°			