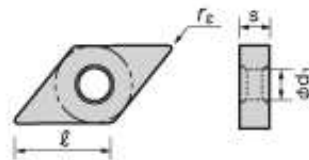


Rhombic, with hole

55° Negative

DN□□



# DNMA 15 04 04

Cutting edge length(ℓ) Thickness(s) Corner radius( $r_E$ )

	1104□□	1504□□	1508□□
DN□□	3.81	5.16	5.16

2

TAC Inserts

- C
- D
- S
- T
- W
- Y
- V
- R
- K

Application	Chipbreaker Appearance (Cross section)	$f$ - $a_p$	Insert Cat. No.	Stocked grades												Applicable toolholders (pages)						
				Coated						Cermets		Uncoated		Ceramics								
				T9005	T9015	T9025	T9035	T5105	T5115	T5125	T5010	T5020	GT720	GT730	NS710		NS730	NS520	TH10	FX105	LX21	LX11
Finishing to medium cutting	<b>(M)</b>   		DNMA150404	●				●	●	●	●	●									TAC toolholders (4-16, 4-36, 4-39) TAC boring toolholders (5-35, 5-53, 5-57)	
			DNMA150408	●				●	●	●	●	●										
			DNMA150412	●				●	●	●	●	●										
			DNMA150604					●	●	●	●	●										
			DNMA150608					●	●	●	●	●										
			DNMA150612					●	●	●	●	●										
	<b>(G)</b>   		DNGA150404								●		●	●	●	●			●	●		
			DNGA150408									●		●	●	●	●			●	●	
			DNGA150412																	●	●	
			DNGA150416																	●	●	
			DNGA150608																	●	●	
			DNGA150612																	●	●	
			DNGA150616																	●	●	
			DNGA150620																	●	●	

● : Stocked in Japan.  
▲ : Will be replaced by new products.