



STEEL
≤ 500
N/mm²

STEEL
500-800
N/mm²



CU

MACHINE TAP

MF

60°
-P-

ISO 3
(6G)

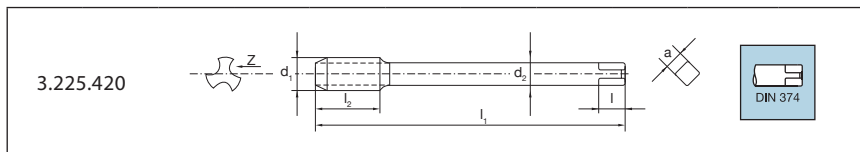
FORM C
- 2-3 -XP

40°

HSSE
V3

EMULSION

OIL



d ₁	P	l ₁	l ₂	l ₃	d ₂	l	a	z	Code	€
M6	0.75	80	8		4.5	6	3.4	3	490.050	29.30
M8	1.00	90	10		6.0	8	4.9	3	490.070	27.10
M10	1.00	90	12		7.0	8	5.5	3	490.085	29.30
M12	1.50	100	14		9.0	10	7	3	490.110	32.80
M14	1.50	100	16		11.0	12	9	3	490.130	49.60
M16	1.50	100	16		12.0	12	9	3	490.150	59.00
M18	1.50	110	20		14.0	14	11	4	490.160	74.00
M20	1.50	125	20		16.0	15	12	4	490.175	74.00