



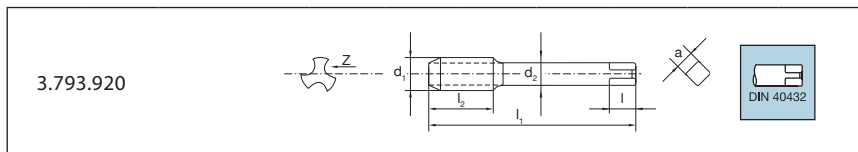
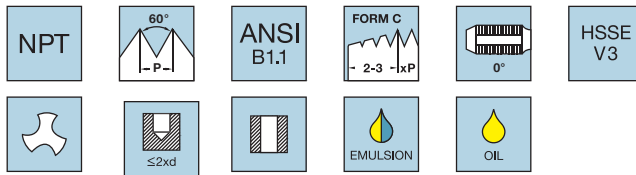
STEEL
≤ 500
N/mm²

STEEL
500-800
N/mm²

CU

ALU

MACHINE TAP



d ₁	P	l ₁	l ₂	l ₃	d ₂	l	a	z	Code	€
1/16	27	56	14		6.0	8	4.9	4	645.005	32.90
1/8	27	63	15		7.0	8	5.5	4	645.010	37.60
1/4	18	63	21		11.0	12	9	4	645.015	44.70
3/8	18	70	21		12.0	12	9	4	645.020	53.50
1/2	14	80	27		16.0	15	12	4	645.025	72.00
3/4	14	100	27		20.0	19	16	5	645.030	95.00
1	11	110	32		25.0	23	20	5	645.035	137.00