



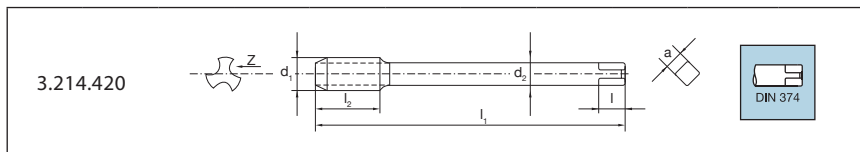
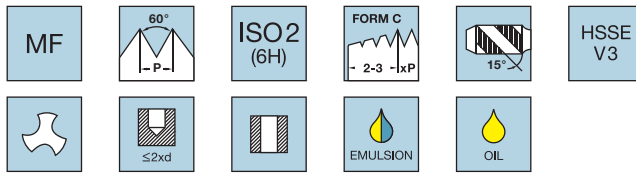
STEEL
≤ 500
N/mm²

STEEL
500-800
N/mm²



CU

MACHINE TAP



d ₁	P	l ₁	l ₂	l ₃	d ₂	l	a	z	Code	€
M4	0.50	63	6		2.8	5	2.1	3	475.030	19.45
M5	0.50	70	7		3.5	6	2.7	3	475.040	19.75
M6	0.75	80	8		4.5	6	3.4	3	475.050	21.20
M8	0.75	80	10		6.0	8	4.9	3	475.065	21.65
M8	1.00	90	10		6.0	8	4.9	3	475.070	19.75
M10	1.00	90	12		7.0	8	5.5	3	475.085	21.20
M10	1.25	100	12		7.0	8	5.5	3	475.090	30.10
M12	1.00	100	14		9.0	10	7	3	475.100	25.20
M12	1.25	100	14		9.0	10	7	3	475.105	32.90
M12	1.50	100	14		9.0	10	7	3	475.110	23.80
M14	1.00	100	16		11.0	12	9	3	475.120	46.40
M14	1.25	100	16		11.0	12	9	3	475.125	47.20
M14	1.50	100	16		11.0	12	9	3	475.130	44.70
M16	1.00	100	16		12.0	12	9	3	475.145	55.00
M16	1.50	100	16		12.0	12	9	3	475.150	53.50