Çift Açılır Çelik Mengene

Steel Vice with Double Opening

Referans Nr.	a	L	açılır opens 2 x mm	iş bağlama kapasitesi Work Piece Coupling Capacity (mm)	b1	b2 ±0,02	b3	p1	p2	s1	s2	sıkma kuvveti clamping force kgf	sw	(kg)
2310-060	60	120	27	120	70.5	67.5	91	174	124	150	100	800	9	5
2310-078	78	180	40	180	97	93	126	224	124	200	100	1400	12	10
2310-100	100	220	48	220	97	93	128	274	174	250	150	1400	12	19
2310-125	125	260	62	260	106	101	139	324	174	300	150	2200	14	26
2310-157	157	350	86	350	121	116	162	424	224	400	200	3000	17	52

Ürün Nr. 2310 Çift Açılır Çelik Mengene

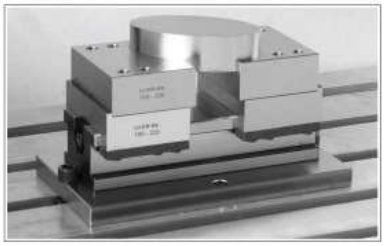
- Ürün işlem yapılacak malzemeyi sabitlerken aynı zamanda da merkezleme yapmaktadır.

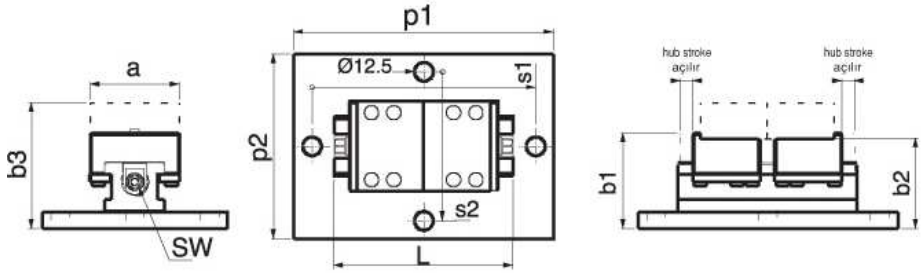
Bu sistemin avantajı özellikle dış çap ölçüleri değişken malzemelerde merkez değişmeden işlem yapılabilir. Diğer özelliği ise yumuşak çenelere işlenecek parçanın formu uygulanabilinir (2-3-4 şekillerde görüldüğü gibi.)

- Kullanım alanı: CNC ve mekanik frezeler, taşlama, matkap gibi çeşitli sanayi makinalarında kullanılır.
- Malzeme 21 NiCrMo 2 DIN
- Sertlik 48 HRC

Product No. 2310 Steel Vice with Double Opening

- This product fixes the material to be processes and at the same time it makes centering. The advantage of this system specially shows itself when making machinings of the materials having different outer diameter measurements as it implements this process without changing the center. It's other characteristic is to apply the form of the piece to be machined with soft claws (as seen in Figures: 2-3 and 4).
- Area of Using: This product is used in various industry machines such as CNC and mechanical milling machines, grinding and auger.
- Material: 21 NiCrMo 2 DIN
- Hardness: 48 HRC





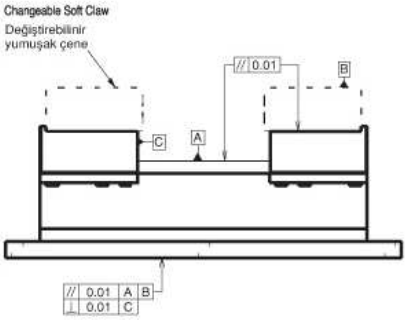
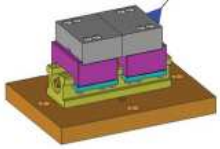


Figure
şekil
1



Figure
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2

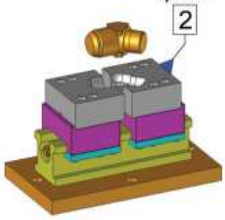
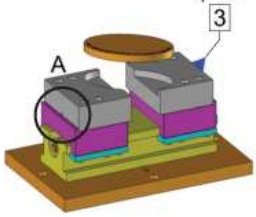


Figure
şekil
3



Figure
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4

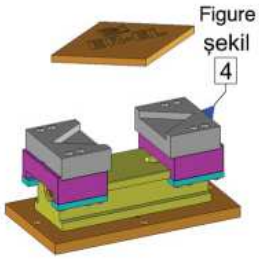
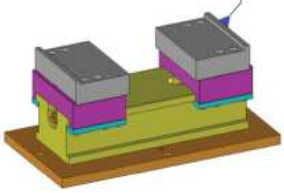
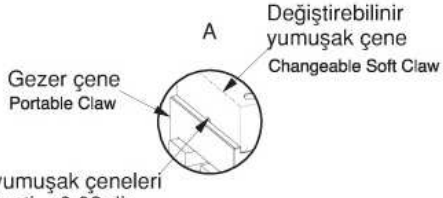


Figure
şekil
5





Gezer çene kaması yumuşak çeneleri söküp takma hassasiyeti ±0.02 dir

Demounting and mounting of portable jaw wedge soft claws is ±0.02.