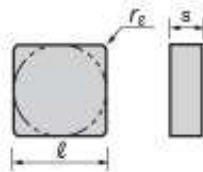


Square, without hole

90° Negative

SN



SNGN 12 04 04

Cutting edge length(l) Thickness(s) Corner radius(r_c)

2

TAC Inserts

- C
- D
- S
- T
- W
- Y
- V
- R
- K

Application	Chipbreaker Appearance (Cross section)	f - a_p	Insert Cat. No.	Stocked grades						Applicable toolholders (pages)	
				Cermets		Uncoated		Ceramics			
				NS710		TH10 KS20	TX30	FX105 LX21	LX11		
Finishing to medium cutting	- (G)		SNGN090308							TAC toolholders (4-42,4-46)	
			SNGN120304								
			SNGN120312								
			SNGN120404								
			SNGN120408								
			SNGN120412								
			SNGN120416								
			SNGN120420								
			SNGN120424								
			SNGN120708								
	SNGN120712										
	SNGN120716										
	SNGN120720										
	- (M)		SNMN120408								
			SNMN120412								
			SNMN120416								
			SNMN120420								
			SNMN120424								
			SNMN190412								

● : Stocked in Japan.