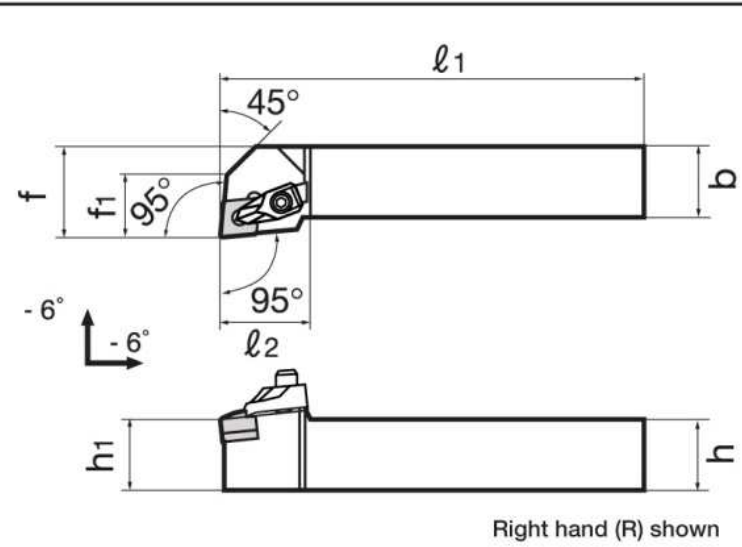


**Turning • Facing**

**ACLN R/L**

Cutting edge style **L**



● Basic-choice chipbreaker

Appl.	Precision finishing	Finishing	Medium cutting	Roughing
Type	<b>TF</b>	<b>TS</b>	<b>TM</b>	<b>TH</b>
Shape	(12)	(12)	(12)	(12)
Appl.	Medium cutting	Medium cutting	Precision finishing	
Type	<b>SM</b>	<b>CM</b>	<b>PCBN/PCD</b>	
Shape	(12)	(12)	(12)	

For details see pp. 44 - 50

Cat. No.	Stock		Insert	Std. Corner R	Dimensions (mm)						Shim	Spring pin	Spring	Clamp	Clamping screw	Wrench	
	R	L			h	b	l1	l2	h1	f	f1						
ACLNR/L2020K12	●	●	CN□□1204□□ -57, -TR, -TU type chipbreaker cannot be used	0.8	20	20	125	30	20	25	18	LSC42	LSP4	BP-9	ACP4	ACS4	P-4
ACLNR/L2525M12	●	●			25	25	150	30	25	32	18						