

TAC Inserts, Negative

2

TAC Inserts

C

D

S

T

W

Y

V

R

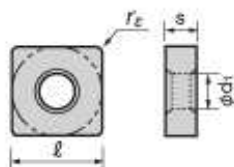
K

Square, with hole

90° Negative



SN □ □



SNMA 12 04 04

Cutting edge length(ℓ) Thickness(s) Corner radius(r_c)

ϕd_1

	0903 □	1204 □	1506 □	1906 □	2507 (09) □	3109 □
SN □ □	3.81	5.15	6.35	7.93	9.12	8.80

Application	Chipbreaker	Appearance (Cross section)	f - a_p	Insert Cat. No.	Stocked grades										Applicable toolholders (pages)										
					Coated					Coated cermet	Cermets		Uncoated	Ceramics											
					T9005	T9015	T9025	T9035	T5105	T5115	T5125	T5010	T5020	GT720		GT730	NS710	NS730	NS520	NS530	TH10	FX105	LX21	LX11	
Finishing to medium cutting	- (M)			SNMA090308																	TAC toolholders (4-23,4-36, 4-42)				
				SNMA120404	●				●	●	●	▲	●							●			TAC boring toolholders (5-36,5-50)		
				SNMA120408	●				●	●	●	▲	●									●			
				SNMA120412	●				●	●	●	▲	●											●	
				SNMA120416					●	●	●	▲	●												
	- (G)			SNGA090304																		Tooling Systems (12-32,12-34, 12-37,12-50)			
				SNGA120404								●		●	●	●							●		
				SNGA120408								●		●	●	●					●		●		
				SNGA120412																	●		●	●	
				SNGA120416																	●		●	●	

● : Stocked in Japan.
▲ : Will be replaced by new products.