



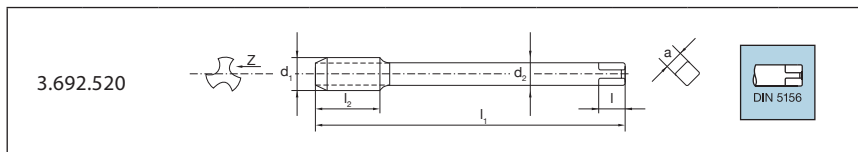
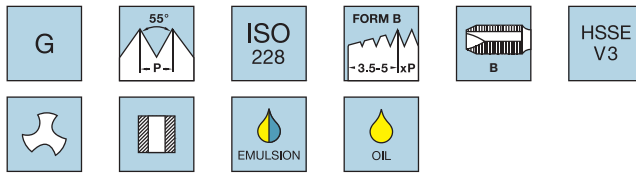
STEEL  
≤ 500  
N/mm<sup>2</sup>

STEEL  
500-800  
N/mm<sup>2</sup>

ALU

CU

MACHINE TAP



d <sub>1</sub>	P <sub>(TPI)</sub>	l <sub>1</sub>	l <sub>2</sub>	l <sub>3</sub>	d <sub>2</sub>	l	a	z	Code	€
G1/8	28	90	20		7	8	5.5	3	545.005	27.70
G1/4	19	100	22		11	12	9	3	545.010	38.70
G3/8	19	100	22		12	12	9	3	545.015	47.20
G1/2	14	125	25		16	15	12	3	545.020	63.50
G5/8	14	125	25		18	17	14.5	4	545.025	80.50
G3/4	14	140	28		20	19	16	4	545.030	101.00
G7/8	14	150	28		22	21	18	4	545.035	130.00
G1	11	160	30		25	23	20	4	545.040	140.00
G1 1/8	11	170	30		28	25	22	4	545.045	195.00
G1 1/4	11	170	30		32	27	24	4	545.050	234.00
G1 3/8	11	180	32		36	32	29	4	545.055	285.00
G1 1/2	11	190	32		36	32	29	4	545.060	324.00