



For L/D=3

Dia. øD _c	Cat. No.	Stock	Dimensions (mm)					Applicable inserts	Max. offset	Clamping screw	Torx wrench	Hex. wrench	Plug screw
			øD _s	øD ₂	l	l _s	L						
12.5	TDX125L038W20	●	20	32	37.5	43	105	XPMT040104R-DJ XPMT040104R-DS XPMT040104R-DW	0.8	CSTB-2	T-6D		
13.0	TDX130L039W20	●			39.0		107		0.7				
13.5	TDX135L041W20	●			40.5		109		0.5				
14.0	TDX140L042W20	●			42.0		111		0.4				
14.5	TDX145L044W20	●			43.5		113		0.3				
15.0	TDX150L045W20	●			45.0		115		0.9				
15.5	TDX155L047W20	●			46.5		117		0.8				
16.0	TDX160L048W20	●			48.0		119		0.6				
16.5	TDX165L050W20	●			49.5		121		0.5				
17.0	TDX170L051W20	●			51.0		123		0.4				
17.5	TDX175L053W25	●	25	37	52.5	50	XPMT050204R-DJ XPMT050204R-DS XPMT050204R-DW	1.2	CSTB-2L040	T-6D			
18.0	TDX180L054W25	●			54.0			137					1.1
18.5	TDX185L056W25	●			55.5			139					0.9
19.0	TDX190L057W25	●			57.0			141					0.8
19.5	TDX195L059W25	●			58.5			143					0.7
20.0	TDX200L060W25	●			60.0			145					0.5
20.5	TDX205L062W25	●			61.5			147					0.4
21.0	TDX210L063W25	●			63.0			149					0.3
21.5	TDX215L065W25	●			64.5			151					0.2
22.0	TDX220L066W25	●			66.0			153					1.2
22.5	TDX225L068W25	●	67.5	155	1.1								
23.0	TDX230L069W25	●	69.0	157	0.9								
23.5	TDX235L071W25	●	70.5	159	0.8								
24.0	TDX240L072W25	●	72.0	161	0.7								
24.5	TDX245L074W25	●	73.5	163	0.5								
25.0	TDX250L075W25	●	75.0	165	0.4								
25.5	TDX255L077W25	●	76.5	167	0.3								
26.0	TDX260L078W25	●	78.0	169	0.2								
26.5	TDX265L080W32	◇	32	40	80.0	55	XPMT06X308R-DJ XPMT06X308R-DS XPMT06X308R-DW	1.6	CSTB-2.2R	T-7D	P-5	1/8-28	
27.0	TDX270L081W32	●			81.0			178					1.5
27.5	TDX275L083W32	◇			83.0			180					1.4
28.0	TDX280L084W32	●			84.0			182					1.2
28.5	TDX285L086W32	◇			86.0			184					1.1
29.0	TDX290L087W32	◇			87.0			186					1.0
29.5	TDX295L089W32	●			89.0			188					0.8
30.0	TDX300L090W32	●			90.0			190					0.7
30.5	TDX305L092W32	◇			92.0			192					0.6
31.0	TDX310L093W32	●			93.0			194					0.4
31.5	TDX315L095W32	◇	95.0	196	0.3								
32.0	TDX320L096W32	●	96.0	198	0.2								
33.0	TDX330L099W40	●	40	50	99.0	65	XPMT07H308R-DJ XPMT07H308R-DS XPMT07H308R-DW	2.3	CSTB-2.5	T-8D			
34.0	TDX340L102W40	●			102.0			219					2.1
35.0	TDX350L105W40	●			105.0			223					1.8
36.0	TDX360L108W40	●			108.0			227					1.5
37.0	TDX370L111W40	●			111.0			231					1.3
38.0	TDX380L114W40	●			114.0			235					1.0
39.0	TDX390L117W40	●			117.0			239					0.7
40.0	TDX400L120W40	●			120.0			243					0.5
41.0	TDX410L123W40	●			123.0			247					0.2
42.0	TDX420L126W40	●			126.0			251					3.1
43.0	TDX430L129W40	●	129.0	255	2.9								
44.0	TDX440L132W40	●	132.0	259	2.6								
45.0	TDX450L135W40	●	135.0	263	2.3								
46.0	TDX460L138W40	●	138.0	267	2.1								
47.0	TDX470L141W40	●	141.0	271	1.8								
48.0	TDX480L144W40	●	144.0	275	1.5								
49.0	TDX490L147W40	●	147.0	279	1.3								
50.0	TDX500L150W40	●	150.0	283	1.0								
51.0	TDX510L153W40	●	153.0	287	0.7								
52.0	TDX520L156W40	●	156.0	291	0.5								
53.0	TDX530L159W40	●	159.0	295	—								
54.0	TDX540L162W40	●	162.0	299	—								
			40	55	162.0	65	XPMT08T308R-DJ XPMT08T308R-DS XPMT08T308R-DW	1.6	CSTB-3	T-9D			
					176			180					1.4
					182			184					1.2
					186			188					1.1
					188			190					1.0
					190			192					0.8
					192			194					0.7
					194			196					0.6
					196			198					0.4
					198			200					0.3
			200	202	0.2								
			50	65	215	65	XPMT110412R-DJ XPMT110412R-DS XPMT110412R-DW	2.3	CSTB-4	T-15D			
					219			223					2.1
					223			227					1.8
					227			231					1.5
					231			235					1.3
					235			239					1.0
					239			243					0.7
					243			247					0.5
					247			251					0.2
					251			255					3.1
			255	259	2.9								
			55	65	259	65	XPMT150512R-DJ XPMT150512R-DS XPMT150512R-DW	2.6	CSTB-5	T-20D	P-6	PT1/4GN	
					263			267					2.3
					267			271					2.1
					271			275					1.8
					275			279					1.5
					279			283					1.3
					283			287					1.0
					287			291					0.7
					291			295					0.5
					295			299					—
			299	303	—								

Note: L/D=Hole depth/Drill diameter

● : Stocked in Japan.
◇ : Stocked in dealers.