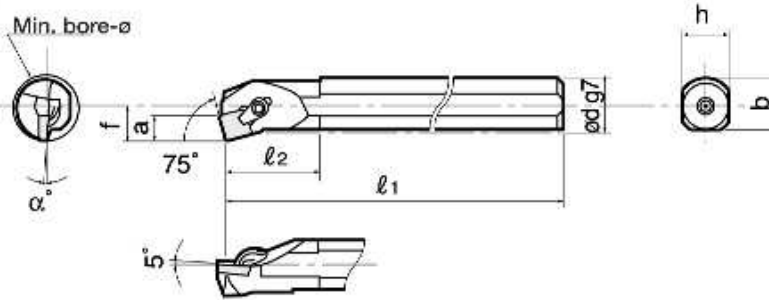


C-Type (Positive-Screw-on type)

Through boring

CSKP R/L

Cutting edge style **K**



Right hand (R) shown

● Basic-choice chipbreaker

Appl.	Medium cutting	Precision finishing	Finishing to medium cutting
Type	23	PCBN/PCD	—
Shape	(09, 12)	(09, 12)	(09, 12)

For details see pp. 104 - 106

Shank material	Cat. No.	Stock		Insert	Min. bore øD	Std. Nose R	Dimensions (mm)							Parts				
		R	L				ød	f	l ₁	l ₂	h	b	α°	a	Clamping set	Wrench	Shim	Shim screw
Carbide	C16R-CSKPR/L09	○			20		16	11	200	—	14	—	4°	8.2	CSG-5S	P-2.5	—	—
	S16Q-CSKPR/L09	○		SP□□0903□□	20		16	11	180	30	14	15	4°	8.2	CSG-5S	P-2.5	—	—
Steel	S20R-CSKPR/L09	○	○		25	0.8	20	13	200	40	18	18.5	2°	8.2	CSG-5	P-2.5	—	—
	S25S-CSKPR/L12	○			32		25	17	250	45	23	22.5	0°	11.3	CSG-6	P-3	—	—
	S32T-CSKPR/L12	○		SP□□1203□□	40		32	22	300	50	30	29.5	0°	11.3	CSG-6	P-3	PAS-42	SM3×0.5×6

Note: When using right or left hand insert, right hand holder use left hand insert and left hand holder use right hand insert.