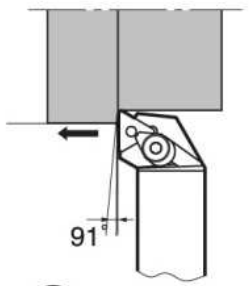


# D-type — Negative rake • “One-Double” tools

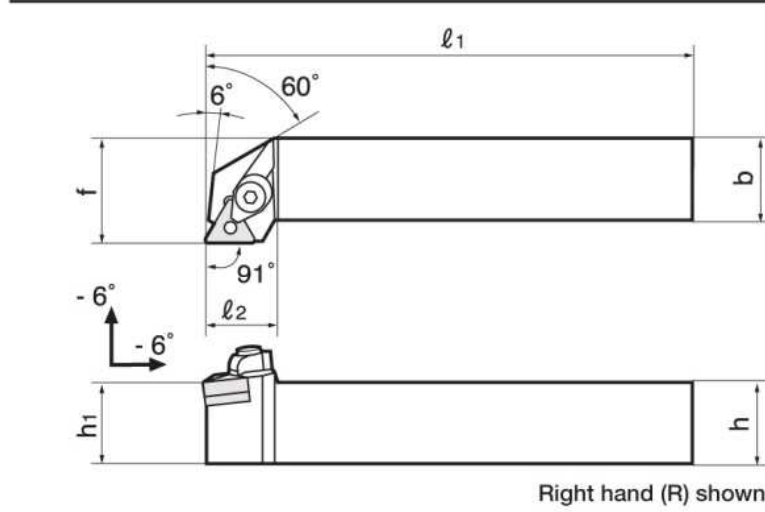
TAC Toolholder

**Turning**





**DTGN R/L**



Cutting edge style **G**











● Basic-choice chipbreaker

Appl.	Precision finishing	Finishing	Medium cutting	Roughing
Type	<b>TF</b>	<b>TS</b>	<b>TM</b>	<b>TH</b>
Shape	 (16)	 (16)	 (16, 22)	 (22)

Appl.	Medium cutting	Medium cutting	Precision finishing
Type	<b>SM</b>	<b>CM</b>	<b>PCBN/PCD</b>
Shape	 (16)	 (16, 22)	 (16)

For details see pp. 70 - 76

Cat. No.	Stock		Insert	Std. Corner R	Dimensions (mm)						Shim	Spring pin	Lever	Clamp	Clamping screw	Piston	Spring	Wrench	
	R	L			h	b	l <sub>1</sub>	l <sub>2</sub>	h <sub>1</sub>	f	f <sub>1</sub>								
DTGN R/L2020K16	●	●	TN□□1604□□		20	20	125	21	20	25	-							P-3	
DTGN R/L2525M16	●	●	-57 type chipbreaker cannot be used	0.8	25	25	150	21	25	32	-	LST317	LSP3	LCL33	DCPM-33	DLCS33	DPIS33	BP-9	P-2.5
DTGN R/L2525M22	●	●	TN□□2204□□ -57 type chipbreaker cannot be used		25	25	150	28	25	32	-	LST42	LSP4	DLCL43	DCPM-43	DLCS43	DPIS43	BP-10	P-3 P-4