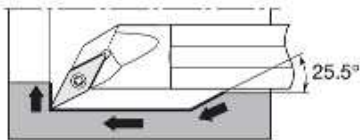


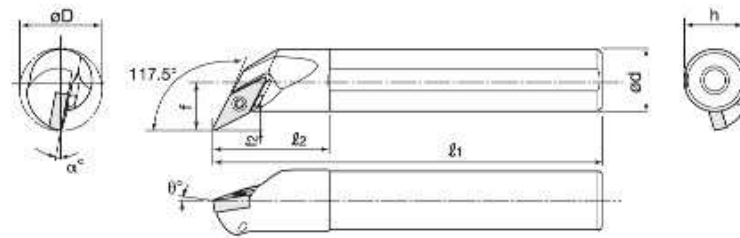
Boring-Profiling

SVQC R/L



Cutting edge style **Q**

Drawing shows style A



Right hand (R) shown

● Basic-choice chipbreaker

Appl.	Finishing to medium cutting		Medium cutting	Aluminium
Type	PF	PS	24	AL
Shape	(08, 16)	(16)	(16)	(16)
Appl.	Precision finishing			
Type	PCBN/PCD			
Shape	(16)			

For details see pp. 121

Shank material	Cat. No.	Stock		Insert	Min. bore ϕD	Std. Nose R	Dimensions (mm)								Clamping screw	Wrench
		R	L				ϕd	f	l_1	l_2	h	f_2	α°	θ		
Steel	A10K-SVQCR/L08-D135	●	●	VC□□0802□□	13.5	0.4	10	8	125	20	9	3	-8°	-5°	CSTB-2L	T-6F
	A25S-SVQCR/L16-D320				32		25	17	250	45		4.5	-5°			
	A32T-SVQCR/L16-D400			VC□□1604□□	40	0.8	32	22	300	50	23	6	-3°	-0°	CSTB-3.5	T-15F
	A40U-SVQCR/L16-D500				50							40	27			
Carbide	E10M-SVQCR/L08-D135	●	●	VC□□0802□□	13.5	0.4	10	8	150	25	9	3	-8°	-5°	CSTB-2L	T-6F