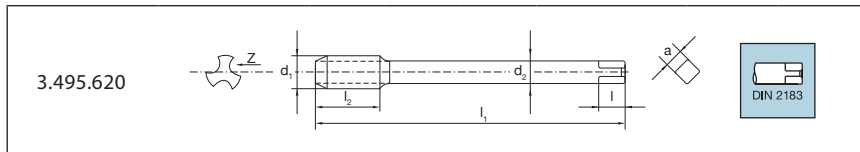




STEEL ≤ 500 N/mm ²	STEEL 500-800 N/mm ²
	CU

MACHINE TAP

UNF		2B B1.1	ANSI B1.1	FORM C - 2-3 -XP		HSSE V3
	>2xd icon"/>					



d ₁	P	l ₁	l ₂	l ₃	d ₂	l	a	z	Code	€
No.4	48	56	7		2.2			2	625.025	24.25
No.5	44	56	7		2.2			3	625.030	23.85
No.6	40	56	7		2.5	5	2.1	3	625.035	24.25
No.8	36	63	7		2.8	5	2.1	3	625.040	24.25
No.10	32	70	9		3.5	6	2.7	3	625.045	25.10
No.12	28	80	9		4.0	6	3	3	625.050	27.70
1/4	28	80	11		4.5	6	3.4	3	625.055	28.60
5/16	24	90	12		6.0	8	4.9	3	625.060	29.60
3/8	24	90	13		7.0	8	5.5	3	625.065	30.40
7/16	20	100	15		8.0	9	6.2	3	625.070	39.20
1/2	20	100	16		9.0	10	7	3	625.075	38.70
9/16	18	100	17		11.0	12	9	3	625.080	57.00
5/8	18	100	19		12.0	12	9	3	625.085	52.00
3/4	16	110	21		14.0	14	11	4	625.090	67.00
7/8	14	125	23		18.0	17	14.5	4	625.095	82.50
1	12	125	25		18.0	17	14.5	4	625.100	114.00