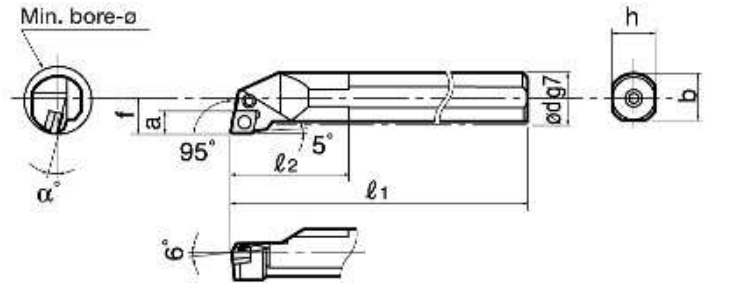
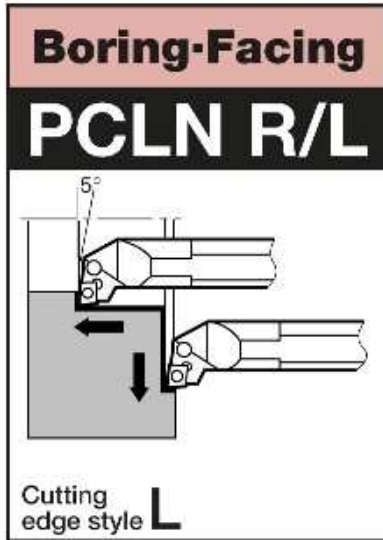


P-Type (Negative Pin-lock type)



Right hand (R) shown

● Basic-choice chipbreaker

Appl.	Precision finishing	Finishing	Medium cutting	Roughing
Type	TF	TS	TM	TH
Shape	(12)	(12)	(09, 12)	(12)
Appl.	Medium cutting	Medium cutting	Medium cutting	Precision finishing
Type	SM	CM	CB	PCBN/PCD
Shape	(12)	(12)	(09)	(12)

For details see pp. 44 - 50

Shank material	Cat. No.	Stock		Insert	Min. bore dia. øD	Std. Nose R	Dimensions (mm)							Shim	Lever	Clamping screw	Spring	Wrench	
		R	L				ød	f	l ₁	l ₂	h	b	α°						a
Steel	S16M-PCLNR/L09	●	●		20	0.8	16	11	150	30	15	15.5	14°	9.525					
	S20Q-PCLNR/L09	●	●	CN□□0903□□	25		20	13	180	35	18	19	12°	9.525	—	LCL32N	LCS22A	—	P-2F
	S25R-PCLNR/L09	●	●		32		25	17	200	40	23	24	11°	9.525					
	S32S-PCLNR/L12E	●	●		40		32	22	250	50	30	29.5	11°	12.5		LCL43S	LCS4CA		
	S40T-PCLNR/L12E	●	●	CN□□1204□□	50		40	27	300	55	37	37.5	10°	12.5	ELSC42	LCL43M	LCS4	LSP4S	P-3
	S50U-PCLNR/L12E	●			63		50	35	350	65	47	47.5	8°	12.5					