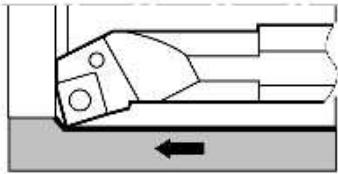
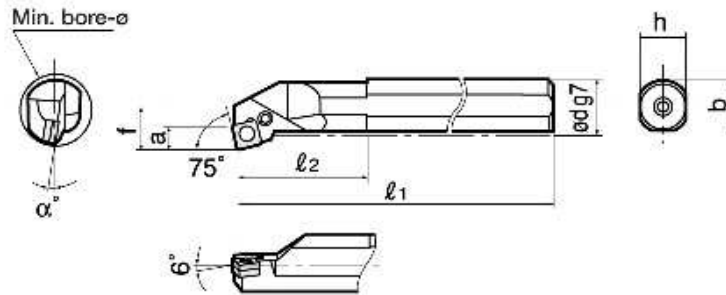


Through boring

PSKN R/L







Cutting edge style **K**



Right hand (R) shown

● Basic-choice chipbreaker

| Appl. | Precision finishing | Finishing | Medium cutting | Roughing |
|-------|---|---|---|---|
| Type | TF | TS | TM | TH |
| Shape |  (12) |  (12) |  (12) |  (12) |

| Appl. | Medium cutting | Medium cutting | Medium cutting | Precision finishing |
|-------|---|---|---|---|
| Type | SM | CM | P | PCBN/PCD |
| Shape |  (12) |  (12) |  (12) |  (12) |

For details see pp. 61 - 67

| Shank material | Cat. No. | Stock | | Insert | Min. bore dia. øD | Std. Nose R | Dimensions (mm) | | | | | | | Shim | Lever | Clamping screw | Spring | Wrench | |
|----------------|-----------------|-------|---|------------|-------------------|-------------|-----------------|----|----------------|----------------|----|------|-----|------|--------|----------------|--------|--------|-----|
| | | R | L | | | | ød | f | l ₁ | l ₂ | h | b | α° | | | | | | a |
| Steel | S32S-PSKNR/L12E | ● | | | 40 | | 32 | 22 | 250 | 55 | 30 | 29.5 | 10° | 11 | | LCL43S | LCS4CA | | |
| | S40T-PSKNR/L12E | ● | | SN□□1204□□ | 50 | 0.8 | 40 | 27 | 300 | 60 | 37 | 37.5 | 10° | 11 | ELSS42 | LCL43M | LCS4 | LSP4S | P-3 |
| | S50U-PSKNR/L12E | | | | 60 | | 50 | 35 | 350 | 65 | 47 | 47.5 | 8° | 11 | | | | | |