

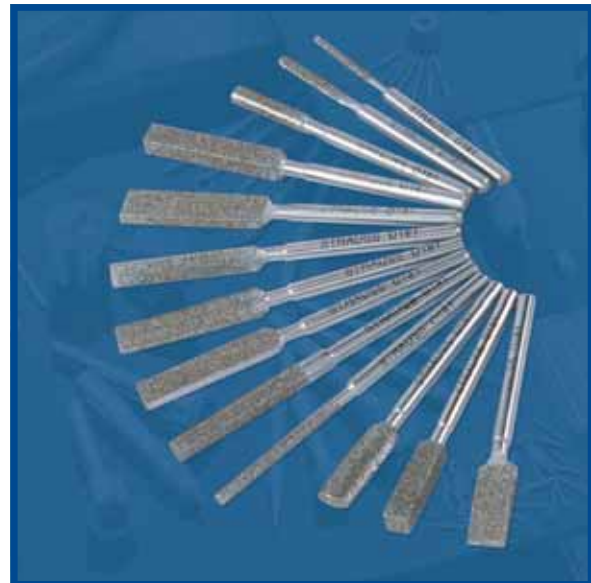
# HF - Hand Machine Files

**Description & Use:**

STRAUSS & CO.'s wide range of **Hand Machine Files** is ideal for use in polishing of plastic molds and carbide dies either by hand or in any reciprocating filing machine such as the PJ120K.

**Size:**

Shank  $\varnothing$  3.0mm.



Profile	Diamond Coated Length	Total Length	Size mm*	Cat. No.
	15	50	2.2 x 1.1	HF1
	15	50	3.2 x 1.1	HF2
	15	50	4.2 x 1.1	HF3
	15	50	5.2 x 2.1	HF4
	25	60	5.2 x 2.1	HF5
	15	50	2.2 x 1.3	HF11
	15	50	3.2 x 1.3	HF12
	15	50	4.2 x 1.3	HF13
	15	50	5.2 x 2.3	HF14
	25	60	5.2 x 2.3	HF15
	15	50	0.6 x 4.0	HF21
	15	50	1.2 x 4.3	HF23
	15	50	1.3	HF31
	15	50	2.3	HF32
	15	50	3.3	HF33
	15	50	2.3	HF51
	15	50	3.3	HF52
	15	50	4.3	HF53



**Grit Size:**

Standard grit sizes: D91 (#170/200), D126 (#120/140), D181 (#80/100).

Other grit sizes are available upon request.

**Remarks:**

Tolerance: Length  $\pm$ 1.0mm. Profile  $\pm$ 0.3mm. Shank  $\pm$ 0.3mm.

\*Above sizes are for D126.

**Other profiles available upon request.**