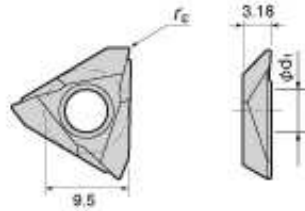


Back-turning Inserts



Positive

JTB □



JTBR 3000 F

Hand Corner radius (r_e) F : Sharp edge
 □ : Honed edge

		3000	3005	3010	3015
JTB □	r_e	0.03	0.05	0.10	0.15
	ϕd_1	4.4	4.4	4.4	4.4

Application	Chipbreaker Appearance (Cross section)	f - a_p	Insert Cat. No.	Stocked grades				Applicable toolholders (pages)	
				Coated	Coated cermetal	Cermet	Uncoated		
Back-turning	 a_p (mm) f (mm/min)		JTBR3000F	●		●	●	TAC toolholders (4-72)	
			JTBL3000F	●		●	●		
			JTBR3005F	●		●	●	J-series (8-18)	
			JTBL3005F	●		●	●		
			JTBR3005	●		●			
			JTBL3005	●		●			
			JTBR3010F	●		●	●		
			JTBL3010F	●		●	●		
			JTBR3010	●		●			
			JTBL3010	●		●			
			JTBR3015F	●					

● : Stocked in Japan.

2

TAC Inserts

C

D

S

T

W

V

R

E

Special